2016 4 Yard Production Run

Freightliner 114 SD

Maintenance class 03321, etc. series
Parts are staged along the Line

- Bodies
- Brackets
- Hyd hoses
- Hyd Valves
- Nuts/bolts
- Sub-assemblies
Backed into stall, getting the rear crossmember installed. Front bumper has been removed and frame will be cut for plow Installation.
Cut-off frame, weld on crossmember & hinge
Paint shop for frame cut, rear crossmember and hinge touch-up.
Crossmember installed and back from paint.
Install electrical components and wiring harness on the Line.
Punch holes through back of cab and install electrical and air bulkheads.
Station for pre-assembly of Headache rack with FAS Hyd tank/tool box Warning light Go Light Muncie Valve wiring
Rack Assembly ready for lifting onto a chassis
Rack Assembly installed on chassis. Running hyd lines.
HQ Shop built bumper ends and Frame widening hardware for plow installation. Cab control consoles.
Plow Hardware Install
Typical work station with documentation and illustrative photos of work items to be completed.
Install Pre-assembled console
In cab, install cab harness, connect air lines and place dash switches in correct order.
Body Install station

Bodies are pre-assembled with lighting and hardware before installation.
Install attenuator, sander, shoveling apron if equipped.
Inspect truck
Check all systems
Almost Done – unit goes to Paint and Final Touch-up paint, decals, fire extinguisher, flare kit, books, back-up cameras & Final Check before shipping.
Shipping – Bon Voyage